

ZX14-SDK Preliminary Instructions



layout
(Figure 1)



remove stock bolt
-leave spacer



install steering
stem bracket assy.
(Figure 2)



torque to:
(12N•m/106in•lb)
(Figure 3)



note up arrow on
clamp.



note dimple on
handlebar surface.



install master cylinder
bracket- reassemble
at dimple.



torque both screws
(8.8N•m/106in•lb)
(Figure 4/5)



torque 8MM to:
(17.2N•m/13 ft•lb)
(Figure 6)



torque 8MM to:
(17.2N•m/13 ft•lb)
(Figure 7)



adjust position
(@ 1.75 in./44.5mm)
torque 5MM clamp bolts
(3.4N•m/30in•lb)



**inspect clearance
steering must be
unobstructed from
stop to stop !**

Figure #:

1. Öhlins road and track steering damper with clamp.
2. Brock's steering stem bracket kit (with factory installed bronze bushing)
3. M6x25 stainless steel socket head cap screw/flat washer (12N•m/106in•lb)
4. Brock's master cylinder bracket.
5. M6x35 stainless steel socket head cap screws (2X) (8.8N•m/106in•lb)
6. M8x25 stainless steel button head screw (17.2N•m/13 ft•lb)
7. M8x30 stainless steel button head screw (17.2N•m/13 ft•lb)