



Brock's Performance Products • 4064 East Patterson Road • Dayton, OH 45430 • Phone: 937-912-0054 • Fax: 937-912-0062

Installation Instructions Yamaha R1 (09-10) Clutch Mod Kit

This package contains:

- 1 - Brock's Performance Clutch-Mod©

Special Note: We recommend the use of a factory service manual for all Brock's Performance Product installations and/or maintenance.

A note before you begin: assembly is in EXACT reverse order of disassembly, unless otherwise noted.

1. Remove clutch cover.
2. Loosen and remove all 6 clutch springs/tops and pressure plate.
3. Loosen clutch inner hub nut. (A special tool is available to hold the hub; we use a glove to hold the inner hub and remove the nut with an impact gun.)
4. Remove the nut and the three (3) springs, the springs are not re-used.
5. Place the clutch mod onto the shaft with the recess over the clutch hub. Replace the nut and torque to 85 lb-ft (115 Nm). (The glove and impact gun trick works here also.)
6. Install the pressure plate and clutch springs.
7. Replace the cover/gasket. Install and torque the bolts to 8.7 lb-ft (12 Nm).
8. Adjust clutch free play per owner's manual.



DO NOT RE-USE



LIMITED WARRANTY & LIABILITY DISCLAIMER

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Brock's Performance Products are designed for Closed-Course Racetrack use ONLY!

For more information go to www.BrocksPerformance.com, **click:** Installation Instructions
email: Advice@brocksPerformance.com or call the office at 937-912-0054

Brock's Performance Products policies and warranty information: www.BrocksPerformance.com, **click:** Policies