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NINJA 300 (13-15) VZ9 VELOCE™ FULL EXHAUST SYSTEM INSTALLATION INSTRUCTIONS

The VZ9 Veloce™ full exhaust system for the Ninja 300 (13-15) is a high performance exhaust system that replaces the stock head pipes, catalytic converter, and muffler.

Check Package Contents: The VZ9 Veloce™ full exhaust system contents include:

1. Two Head Pipe Mounting Flanges
2. One Right Side Head Pipe
3. One Left Side Head Pipe
4. One Secondary Collector
5. One Elbow Pipe
6. One VZ9 Veloce™ Muffler
7. Package Containing Springs, Spring Puller, PAIR Valve Block-Off Cap, and All Remaining Hardware.



If any parts are missing, please contact Brock's Performance.

Note: A slight ovaling of the tubing can occur during the manufacturing process, this is normal. A twisting motion may be required during assembly/disassembly.

Note: See Pages 2 and 3 for Reference Images

1. Pre-Assemble Head Pipes and Collector to Ensure Proper Fit Between All Parts:

Pre-assembly helps to detect any potential shipping damage and ensures that all parts fit properly. Apply WD-40® to the pipe joints to ease assembly, adjustment, and especially disassembly.

Caution: During all steps below, the fairings should remove with ease. If you feel resistance, stop and assess the situation before continuing.

2. Remove Lower Side Fairings: The locations of the bolts and quick rivets holding the fairings in place are illustrated in (Figures 1 and 2). Details are provided below:

- There are three (3) bolts on each side of the lower fairings that secure them in place (Figure 1).
- There are also two (2) quick rivets connecting both lower side fairings. One is located beneath the fairings and the other at the nose (Figure 2).
- Refer to your OEM manual for more detailed instructions.

3. Remove the OEM Muffler (Figure 3):

- Loosen the clamp bolt under the heat shield that attaches the muffler to the OEM head pipes.
- Remove the nut and bolt that attaches the muffler to the passenger foot peg.

4. Remove the Stock Head Pipe Assembly:

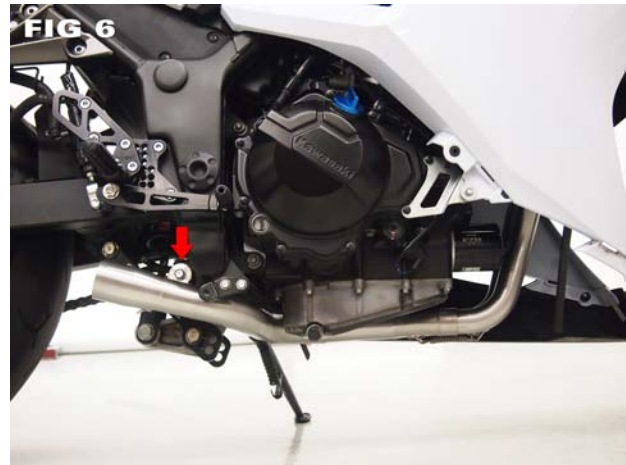
- Remove the bolt that supports the back of the OEM head pipes (Figure 4).
- While supporting the head pipes, remove the flange nuts and remove the OEM head pipes.
- The OEM head pipe gaskets will be reused on your VZ9 Veloce™ system. (Inspect and reuse if in good condition, replace if needed).

5. Install the Head Pipe Mounting Flanges (Figure 5): Install the two head pipe mounting flanges reusing the OEM nuts and gaskets. Do not completely tighten the nuts. Leaving them finger tight will allow easier adjustment when the head pipes are fitted. The nuts will be fully tightened after the head pipes are installed.

6. Install Head Pipe and Collector Assembly: Install the right-side and left-side head pipes, and then secondary collector. With the assembly now installed onto the mounting flanges, tighten the flange nuts enough to keep the flanges from moving. Remove the head pipe assembly and torque the flange nuts. Do not over tighten; max recommended torque is 10 ft-lb. Attach the springs to the tabs. 'Wiggling' the entire assembly with the springs installed will pull the pipes into their final location.

7. Install Elbow and Muffler (Figure 6): Utilizing the OEM mounting location, insert the supplied bushings into the rubber grommet and attach the secondary collector using the stock hardware. Install the elbow pipe and attach the springs. You will also use the OEM muffler mounting location for the VZ9 Veloce™ muffler. Install the springs and tighten down the muffler-mounting bolt to OEM specs.





DO NOT START BIKE UNTIL YOU HAVE ENSURED A MINIMUM ¼-INCH CLEARANCE BETWEEN THE EXHAUST COMPONENTS AND ALL BODYWORK/PARTS.

Failure to ensure proper clearance may result in burned plastic. Brock's Performance exhaust systems are designed to provide appropriate clearances. If minimum clearances are not obtained, remove the springs on the exhaust system and adjust until proper clearance is achieved. It is also recommended that the entire exhaust system be wiped down with rubbing alcohol to remove oil and fingerprints before starting the bike. This will help prevent tarnishing of the finish after the bike has been started and the exhaust is heated up.

CONGRATULATIONS! INSTALLATION IS COMPLETE.

All Brock's Performance products are designed for closed-course racetrack use ONLY!

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